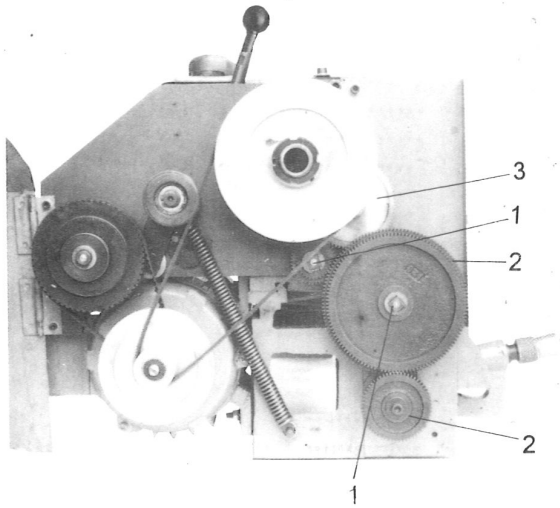


## Lubrication Schedule

Note: lubricate all locations daily.  
Grease refers to #2 tube grease.  
Oil refers to 20W machine oil.



1. 1-2 squirts oil into oil ball on gear hub.
2. Grease teeth of feed and change gears.  
1-2 squirts oil into oil ball on gear hub.
3. Lightly coat gear teeth with oil.  
1-2 squirts oil into oil ball on gear hub.
4. Wipe bedways clean and coat lightly with oil.
5. Grease rack over complete length.
6. Clean and oil leadscrew over complete length.
7. 1-2 squirts oil into oil ball on leadscrew bracket.
8. Lightly coat screw and guides of top slide with oil.
9. 1-2 squirts oil into oil ball on top of tailstock body.
10. 1-2 squirts oil into oil ball on top of carriage.
11. 1-2 squirts oil into four oil reservoirs on gear box.
12. 1-2 squirts oil into hub for feed lever.
13. 1-2 squirts oil into two oil balls on apron front.

